## Case Study: Olifantsfontein Resource Centre



Off-grid Sustainable Waste Management Meets Eco-Irrigation.

### **Overview**

The Olifantsfontein Resource Facility, a leading Waste Management Facility in Olifantsfontein, Midrand, required a customised wastewater treatment solution.

Calcamite was tasked with the design and supply of a system that not only treats wastewater but also repurposes it to water the facility's gardens, reflecting the company's commitment to environmental sustainability.

#### **Requirements/On-site challenges**

The facility, equipped with on-site ablutions and a kitchen, lacked a connection to municipal sewer services. A new, environmentally friendly wastewater treatment plant (WWTP) was needed to manage the facility's waste output.

### Solution

Calcamite implemented a comprehensive WWTP featuring septic tanks sized for the necessary retention time and a Bio-reactor with fixed film media.

This setup provided a surface for biomass attachment and aeration, allowing aerobic bacteria to break down the organic matter.

The final disinfection stage, using chlorine, ensured the treated effluent was free from pathogenic bacteria, making it safe for irrigation use.

### **Client information**

The Olifantsfontein Resource Centre operates a sand quarry with a commendable focus on the eco-friendly disposal of building rubble.

The centre is renowned for its sustainable waste management practices, including the innovative use of treated effluent for garden irrigation, thereby conserving fresh water.



Olifantsfontein, Midrand, Gauteng Province

Industry Mining

Location



**Plant size** 5 000L per day



### Project date

Commissioning: 06 Nov 2020 Installation: 17 Sep 2021

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### **Results**

The treated effluent consistently meets the General Authorisation Limits for effluent quality, demonstrating the system's efficacy and reliability.

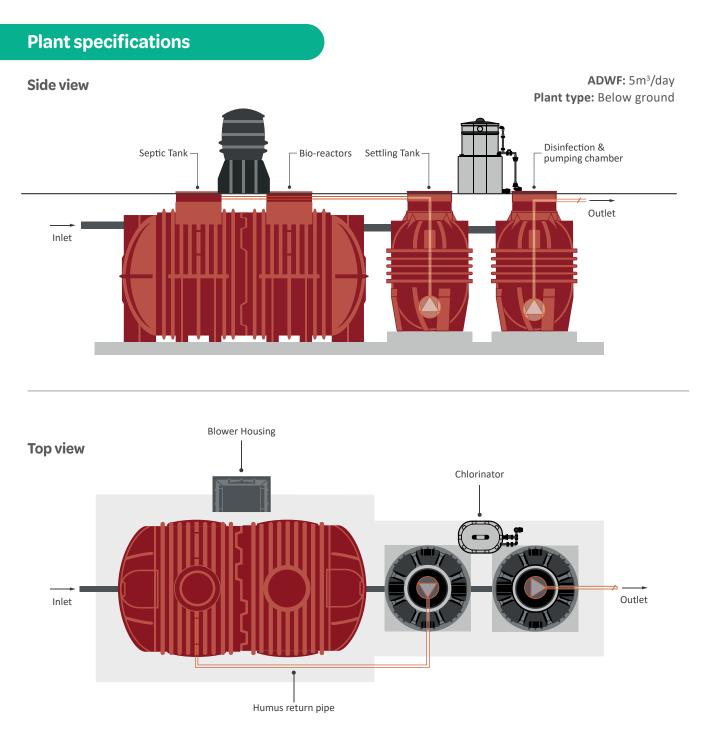
WATERLAB	resce Park e	nt	P.O. B Tel: Fax: e-mail:	A.T. No.: 4130107891 DX 283, Persec +2712 - 349 +2786 - 654 admin@wate ANALYSES	TO		
Date received: 2023-02-02 Project number: 1000	GENERAL Report numb			117357	ITY PARAMETERS Date completed: 2023-02-17 Order number:		
Client name: Calcamite Address: P.O Box 911-561, Telephone: 012 742 0900	Rosslyn, 0200 Facsin	nile:	086	231 3340			rson: Ms. L. Becker uise@calcamite.co.za 163 173 9430
Analyses in mg/ℓ (Unless specified otherwise) Sample Number			UOM Method % ID		Wastewater Discharge Limits *		Sample Identification Olifantsfontein Resource
					General Special Limits* Limits*		
Date/Time Sa	ampled	A	77				
pH - Value @ 25 °C		A	7.7	WLAB065	5.5-9.5	5.5 -7.5	6.6
Electrical Conductivity in mS/m @ 25°C Suspended Solids at 105°C		A		WLAB065	<25		50.5
· · ·			8.6	WLAB004		<10	
Nitrate as N		A	4.8 14	WLAB046 WLAB046	# <10	##	25 5.8
Ortho Phosphate as P Chemical Oxygen Demand as O <sub>2</sub> (Total)		A	5.6	WLAB040 WLAB018	<75	<30	28
Oil & Grease		A		WLAB018 WLAB034	<2.5	0	20
Free and Saline Ammonia as N		A	10	WLAB034 WLAB046	<6	<2	4.9
specific catchment areas. ** = Not more than 70 mS/m increase *** = Not more than 50 mS/m increase **** = <1 mg/l (median); <2.5 mg/l (ma # = General limit for combined nitrate	e above intake to a maxim ximum)						
	nical Signatory				_		

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#### Conclusion

At Olifantsfontein Resource Centre, Calcamite's tailored wastewater treatment system has set a precedent for waste management facilities. By transforming wastewater into a resource for irrigation, the centre epitomizes the synergy between industrial activity and ecological conservation. The project not only aligns with the centre's green ethos but also represents a vital step in preserving our most precious resource - water.